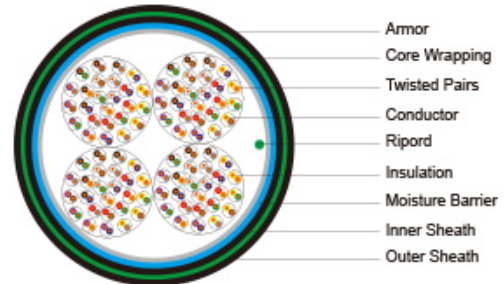
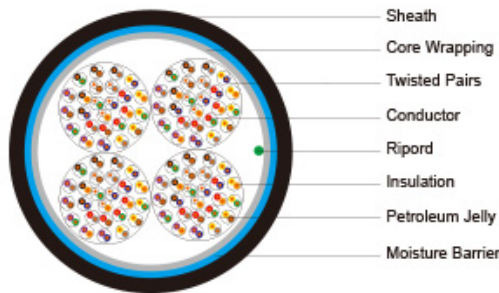


Foam Skin Insulated & AP Sheathed (ALPETH)  
Jelly Filled Cables to ICEA S-84-608



Application

The cables are designed for use in access or trunk networks, from telephone exchange to subscriber area. The cables are suitable for installation in ducts, direct burial in the ground and also for aerial installation with integral suspension strand. Jelly filled option is for subscriber's cables installed underground or along the edge of pavement. An armoured option is offered for direct burial installations where additional mechanical or rodent protection is required. A figure-8 self support option is offered for aerial installation. The cables are designed for use in access or trunk networks, from telephone exchange to subscriber area. The cables are suitable for installation in ducts, direct burial in the ground and also for aerial installation with integral suspension strand. Jelly filled option is for subscriber's cables installed underground or along the edge of pavement. An armoured option is offered for direct burial installations where additional mechanical or rodent protection is required. A figure-8 self support option is offered for aerial installation.

Standards

ANSI/ICEA S-84-608

Construction

Conductors:

Solid annealed bare copper, 0.4/0.5/0.63/0.9mm as per ASTM B-3/class 1 of IEC 60228

Insulation:

Foam skin which is a composite polyethylene insulation made of an inner cellular layer and an outer solid skin as per ASTM D 1248/IEC 60708

Twisted Pairs:

Insulated conductors are twisted into pairs with varying lay length to minimize crosstalk

Cabling Element

Twisted Pairs

Cable Assembly

Core

Cables of 25 pairs or less are assembled into cylindrical core. Cables larger than 25 pairs are assembled into units, which are then used to form the core. Units are identified by colour coded binders. Standard construction is per ICEA S-84-608 given in Cable Make Up Diagram

Core Wrapping

One or more non-hygroscopic polyester tapes are helically or longitudinally laid with an overlap. These tapes furnish thermal, mechanical as well as high dielectric protection between shielding and individual conductors

Moisture Barrier

A layer of corrugated bare aluminium tape (0.2mm/8mil) is applied longitudinally with overlap over the cable core to provide 100% electrical shielding coverage and ensures a barrier against water vapor

<b>Filling</b>	<p>The cable core interstices are filled with petroleum jelly to avoid longitudinal water penetration within the cable. The cable core interstices are filled with petroleum jelly to avoid longitudinal water penetration within the cable.</p> <p>The water resistant filling compound is applied to the air space between non-hygroscopic tape and shield, shield and sheath within the cable core</p>	
<b>Sheath</b>	<p>Black low density polyethylene as per ASTM D 1248/IEC 60708, being able to withstand exposure to sunlight, temperature variations, ground chemicals and other environmental contaminants</p>	
<b>Ripcord(optional)</b>	<p>A ripcord made of polyamide is placed parallel to the core to facilitate sheath removal</p>	
<b>Spare (optional)</b>	<b>Pairs</b>	<p>Spare pairs may be incorporated for large pair cables</p>
<b>Continuity (optional)</b>	<b>Wire</b>	<p>One tinned copper drain wire may be longitudinally laid to ensure electrical continuity of the screen</p>

**Optional Construction**

<b>Armoured Cable</b>	<p>0.15mm/6mil thick corrugated steel tape armour is applied with an overlap over an optional inner polyethylene sheath. An outer polyethylene sheath is applied over the armour</p>	
<b>Self-Support Cables</b>	<p>A 7-strand galvanized steel strand is used as support wire. Black polyethylene sheath covers both core and support wire in a figure-8 construction</p>	
<b>Shield Options</b>	<p>There are 8 different shield options which can be offered in this standard:</p> <ol style="list-style-type: none"> <li>1) 8 mil bare aluminium tape</li> <li>2) 8 mil coated aluminium tape</li> <li>3) 5 mil copper tape</li> <li>4) 5 mil copper clad alloy steel tape</li> <li>5) 5 mil copper clad stainless steel tape</li> <li>6) 6 mil &amp; 7 mil 194 copper alloy tape</li> <li>7) 6 mil bare steel tape</li> <li>8) 6 mil coated steel tape</li> </ol>	

**Electrical Properties**

<b>Nominal Conductor Diameter</b>	mm		0.4	0.5	0.63	0.9
<b>Conductor Gauge Size</b>	AWG		26	24	22	19
<b>Maximum Average DC Resistance</b>	$\Omega$ /km $\Omega$ /mile	/	140/225	87/140	55/88.6	27.0/43.4
<b>Maximum Individual DC Resistance</b>	$\Omega$ /km $\Omega$ /mile	/	144.2/232	89.5/144	56.5/91.0	28.0/45.0
<b>Minimum Insulation Resistance @500V DC</b>	M $\Omega$ .km M $\Omega$ .mile	/	1600/1000	1600/1000	1600/1000	1600/1000
<b>Maximum Average Resistance Unbalance</b>	%		1.5	1.5	1.5	1.5
<b>Maximum Individual Resistance Unbalance</b>	%		5	5	5	5

Average Mutual Capacitance	nF/km	/	48.5-54.0	48.5-54.0	48.5-54.0	48.5-54.0
	nF/kft		/14.8-16.5	/14.8-16.5	/14.8-16.5	/14.8-16.5
Maximum Individual Mutual Capacitance	nF/km nF/kft	/	57/17.4	57/17.4	57/17.4	57/17.4
Maximum Individual Capacitance Unbalance pair-to-pair	pF/km pF/kft	/	145/44	145/44	145/44	145/44
Capacitance Unbalance RMS pair-to-pair	pF/km pF/kft	/	45/13.7	45/13.7	45/13.7	45/13.7
Maximum Individual Capacitance Unbalance pair-to-ground	pF/km pF/kft	/	2625/800	2625/800	2625/800	2625/800
Maximum Average Capacitance Unbalance pair-to-ground	pF/km pF/kft	/	574/175	574/175	574/175	574/175
Maximum Conductor Loop Resistance @20°C	Ω/km Ω/mile	/	300/482	192/309	114/183.6	60/96.4
Impedance @1KHz	Ω		994	796	660	445
Impedance @100KHz	Ω		147	134	125	122
Impedance @512KHz	Ω		120	118	117	116
Impedance @1MHz	Ω		117	115	114	113
Maximum Average Attenuation @0.8KHz	dB/km dB/kft	/	1.64/0.5	1.30/0.39	1.04/0.32	0.74/0.22
Maximum Average Attenuation @1KHz	dB/km dB/kft	/	1.68/0.51	1.35/0.41	1.08/0.33	0.76/0.23
Maximum Average Attenuation @3KHz	dB/km dB/kft	/	3.18/0.97	2.52/0.77	2.01/0.61	1.42/0.43
Maximum Average Attenuation @150KHz	dB/km dB/kft	/	11.4/3.47	8.3/2.53	6.2/1.89	4.4/1.34
Maximum Average Attenuation @772KHz	dB/km dB/kft	/	24.3/7.4	19.4/5.9	15.4/4.7	10.8/3.3
Maximum Average Attenuation @1000KHz	dB/km dB/kft	/	27.1/8.25	21.4/6.52	17.5/5.33	12.8/3.89
<b>Dielectric Strength</b>						
Conductor to Conductor (3secs)	V DC		2400	3000	4000	5000
Conductor to Screen (3secs)	V DC		10000	10000	10000	10000
<b>Minimum EL Far-end Cross-talk-Mean Power Sum</b>						

@150KHz	dB/305m dB/kft	/	61	63	63	65
@772KHz	dB/305m dB/kft	/	47	49	49	57
@1.6MHz	dB/305m dB/kft	/	41	42	43	44
@3.15MHz	dB/305m dB/kft	/	35	37	37	39
@6.3MHz	dB/305m dB/kft	/	29	31	31	33
<b>Minimum Far-end Cross-talk-Worst Pair Power Sum</b>						
@150KHz	dB/305m dB/kft	/	57	57	57	59
@772KHz	dB/305m dB/kft	/	43	43	43	45
@1.6MHz	dB/305m dB/kft	/	37	37	37	39
@3.15MHz	dB/305m dB/kft	/	31	31	31	33
@6.3MHz	dB/305m dB/kft	/	25	25	25	27
<b>Minimum Near-end Cross-talk-Mean Power Sum</b>						
@150KHz	dB/305m dB/kft	/	58	58	58	58
@772KHz	dB/305m dB/kft	/	47	47	47	47
@1.6MHz	dB/305m dB/kft	/	43	43	43	43
@3.15MHz	dB/305m dB/kft	/	38	38	38	38
@6.3MHz	dB/305m dB/kft	/	34	34	34	34
<b>Minimum Near-end Cross-talk-Worst Pair Power Sum</b>						
@150KHz	dB/305m dB/kft	/	53	53	53	53
@772KHz	dB/305m dB/kft	/	42	42	42	42
@1.6MHz	dB/305m dB/kft	/	38	38	38	38

<b>@3.15MHz</b>	dB/305m / dB/kft	33	33	33	33
<b>@6.3MHz</b>	dB/305m / dB/kft	29	29	29	29
<b>Nominal Insulation Thickness</b>	mm	0.175	0.2	0.26	0.3
<b>Nominal Insulated Conductor Diameter</b>	mm	0.75	0.9	1.15	1.5